

# Production Range in Brief

Product	Standard	O.D.	W.T.	Steel Grade	Notes
Seamless OCTG & Line Pipes	API 5L	2-3/8" 2-7/8" 3-1/2" 4-1/2"	0.141"-0.279"	A, B X42-X80	PSL1,2
	API 5CT Tubing	2-3/8" 2-7/8" 3-1/2" 4-1/2"	0.190"-0.270"	J/K55, N80-1, N80-Q, L80-1, P110	NUE, EUE PSL1,2,3
	API 5CT Casing	4-1/2" 5-1/2" 6-5/8" 7"	0.224"-0.540"	J/K55, N80-1, N80-Q, L80-1, P110	
Seamless Mechanical and Structural Tube and Pipe	ASTM A106/A53	1/8"-8" 10-3/4-20"	0.068"-1" 0.344"-1.969"	A, B, C	
	EN 10210-1,2, EN 10216-1 DIN 1629/DIN 2448	10.2-219.1 mm 273-508 mm	1.6-40 mm 8-65 mm	S235JRH, S355J2H P235 TR1, TR2 St.37, St.44, St.52	PED, CE certified.
	EN10255 DIN 2440 / 2441	10.2-139.7 mm	Medium- and heavy-weight series	S235JRH S195 T St.33	PED certified.
Seamless Precision Tube	EN 10305-1/10305-4 DIN 2391	6.0-300.0 mm	0.5-26.0 mm	E235, E355 St.35, St.52	BK, BKS, GBK, NBK. PED certified.
Seamless Pipe for Boilers	EN 10216-2 DIN 17175	25.0-88.9 mm	2.3-11.0 mm	St.35.8, St.45.8, 15Mo3	PED certified.
Seamless Stainless Steel Pipe	ASTM A213/A312	10.3-323.9 mm	1.24-12.7 mm	TP 321, TP 304(L), TP 316(L)	PED certified.
	EN 10216-5 DIN 17458	6.0-76.1 mm	1.0-8.0 mm	1.4301, 1.4306, 1.4401, 1.4404, 1.4541, 1.4571	PED certified.
Welded Line Pipe (LSAW)	API 5L	24"-48"	0.281"-0.75"	Grade A – X70	PSL1, PSL2 Bare or with 3-layer PE coating.
Welded Precision Pipe	EN 10305-2 DIN 2393	20.0-55.0 mm	1.0-2.5 mm	E195, E235, E220 St.34.2, St.37.2, St.44.2	NBK, BK, GBK
	EN 10305-3 DIN 2394	12.0-76.0 mm	0.8-3.0 mm	E195, E235, E220 St.34.2, St.44.2	NBK, BKM
	EN 10305-5 DIN 2395	15×15-40×40 mm 15-60×15-40 mm	1.0-3.0 mm	E195, E235, E220 St.34.2, St.37.2, St.44.2	BKM
Welded Pipe (Butt-Welded)	EN 10255 DIN 2439/2440/2441	21.3-88.9 mm	Light-, medium- and heavy-weight series	S 195 T St.33, St.37, St.37.2	Black or galvanized.
Welded Pipe (HFI)	DIN 1626 / 2458 DIN 17120	16.0-76.1 mm	1.4-2.9 mm	St.37.0, St.44.0, St.52	

Depending on O.D., cold forming or hot forming method is used for seamless pipe production (including stainless steel pipe).

The above list covers the most popular sizes and standards and does not tend to be exhaustive. Manufacture of pipes and tubes according to other standards and specifications as well as other sizes and steel grades is also feasible on customer's request.